

Date: Monday, 5/14/2007 7:15:31 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 32339
 Estimate Number : 12861
 P.O. Number : *N/A*
 This Issue : 5/14/2007 S.O. No. : *N/A*
 Prsht Rev. : NC
 First Issue : *N/A* Type : SMALL /MED FAB
 Previous Run : *N/A*

Drawing Name : HARNESS ASSEMBLY
 Part Number : D412702115B
 Drawing Number : ICA D412-702 P.79
 Project Number : N/A
 Drawing Revision : D
 Material : *N/A*
 Due Date : 5/15/2007

Written By : *[Signature]*
 Checked & Approved By : *[Signature]*
 Comment : est rev A 07.06.10 new issue EC

Qty: *2* Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
 type labels per PPP D412-702-115B CHG001

last page →

2.0 D35735 ADAPTER



Comment: Qty.: 1.0000 Each(s)/Unit Total : *4.0000* Each(s)

ADAPTER
 batch: *B31863*

3.0 D3579046 SHOULDER HARNESS RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : *4.0000* Each(s)

SHOULDER HARNESS RH
 batch: *B32115*

4.0 K52 CLIP



Comment: Qty.: 1.0000 Each(s)/Unit Total : *4.0000* Each(s)

CLIP
 batch: *N104426*

5.0 MS24693S272 Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : *16.0000* Each(s)

Screw
 batch: *M8967*

mlo7/05/16

Step

1

w/o split

Step
1

ml
07/05/16

Step

3

Label D3569-3

do not stick

VE

07.05.16

Use contact cement

M102x65

SEE w/o 32337

ml
07/05/16

VE
07.05.16.

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 32339

Part Number: D412702115B

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

AN960JD10LL

Washer



4



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Washer

batch: M11763

7.0

MS21042L3

Nut



4



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Nut

batch: M104215

8.0

D35693

DECAL



1



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

DECAL

batch: B32086

MUL07/05/16

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



PRO
inst page x1

Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

MUL07/05/16

10.0

QC5

INSPECT WORK TO CURRENT STEP



07/05/16 ①

Comment: INSPECT WORK TO CURRENT STEP

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-115B CHG001

Location:

PPP Rev:

07/05/16 ①

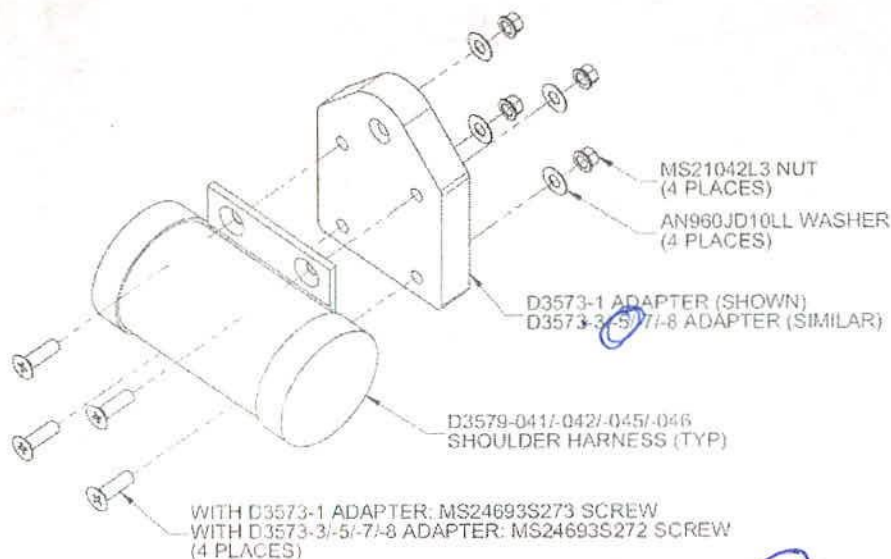
Inspection level 21

07/05/16 ①

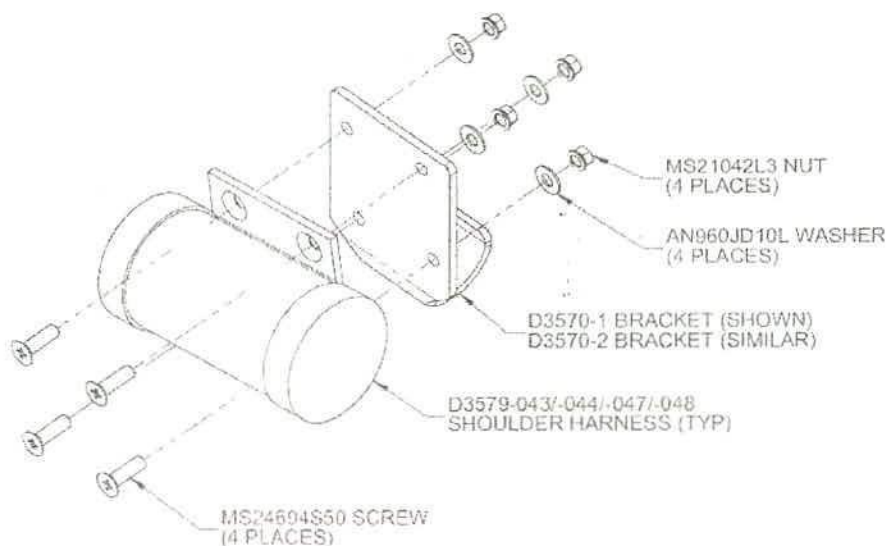
U 07/05/16

Job Completion:





**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)





DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32339


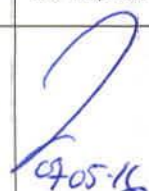
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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
070516	1	w/o split for qty 1 to ship on this w/o	ml	070516	1	 070516	 070516

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
070516	3	label D3569-3 does not stick well	LE 07.05.16	Bandaging contact cement. M102565 see w/o 32337	ml 07/05/16	 070516	LE 070516	 070516

NOTE: Date & initial all entries